OTC Pink Basic Disclosure
and
1st Quarter FY 2016 Financial Report (ended June 30)

For

BONAL INTERNATIONAL, INC.

A DELAWARE CORPORATION

Dated

August 7, 2015

Contents

1. Name of Issuer and Its Predecessor
2. Address of Principal Office
3. Security Information
4. Issuance History
5. Financial Statements
6. Description of Business, Products, and Services
7. Description of Facilities
8. Officers, Directors, and Control Persons
9. Third Party Professionals
10. Certification

Exhibit A – 1st Quarter FY 2016 Financial Report
Exhibit B – Meta-Lax® Equipment Selection Guide
Exhibit C – Pulse Puddle Arc Welding Equipment Selection Guide
Exhibit D – Black Magic® Equipment Selection Guide

1. Name of Issuer and Its Predecessor

The name of the issuer is Bonal International, Inc. ("Bonal *International*" or the "Company"). Bonal *International* is a successor to Sport Connection, Inc., a Utah corporation ("SCI") as of August 17, 1990. Bonal *International* is the holding company of Bonal Technologies, Inc., ("Bonal *Technologies*") its wholly owned subsidiary and operations arm of the Company. Bonal *Technologies*, Inc. is incorporated in the State of Michigan.

2. Address of Company's Principal Executive Offices

1300 North Campbell Road
Royal Oak, MI 48067
Telephone: (248) 582-0900
Email: Investor@Bonal.com

www.Bonal.com
www.Meta-Lax.com
www.PulsePuddle.com
www.DistortionControl.com

3. Securities Information

Trading Symbol:	BONL
CUSIP Number:	097-770-200
Title of Stock:	Class A Common
Total Shares Authorized:	5,000,000
Total Shares Outstanding:	1,747,922
Par Value:	$0.005 per share
Shareholders of Record on August 3, 2015	Approx. 232
Shareholders of Record on August 3, 2014	Approx. 225

Transfer Agent

OTC Stock Transfer (registered under Exchange Act)
P.O. Box 65665
Salt Lake City, UT 84165
Telephone: (801) 485-5555

Dividend History over the last Two Fiscal Years – 2015 & 2014

Fiscal Year	Payable Date	Dividend Amount / Share	Total Amount of Dividend
FY 2015	03-10-2015	$0.05	$ 87,396
FY 2015	11-19-2014	$0.05	$ 87,396
FY 2015	09-19-2014	$0.05	$ 87,396
FY 2015	04-14-2014	$0.05	$ 87,396
FY 2014	12-13-2013	$0.05	$ 87,396

4. Issuance History for Past Two Years

There have been no new offerings of stock for the Company in that last two fiscal years.

5. Financial Statements for Past Two Years

A. Exhibit A – 1st Quarter Financial Report for FY 2016, ended June 30
B. References to Past Financial Reports that have been previously posted via OTCIQ.com
- Annual Report for FY 2015, ended March 31
- 3rd Quarter Financial Report for FY 2015, ended Dec 31
- 2nd Quarter Financial Report for FY 2015, ended Sep 30
- 1st Quarter Financial Report for FY 2015, ended Jun 30
- Annual Report for FY 2014, ended March 31
- 3rd Quarter Financial Report for FY 2014, ended Dec 31
- 2nd Quarter Financial Report for FY 2014, ended Sep 30
- 1st Quarter Financial Report for FY 2014, ended Jun 30

6. Description of Business, Products, and Services

A. Business Operations.

The business conducted by Bonal *International* is the business that is conducted by Bonal *Technologies*, the Company's wholly owned subsidiary. Bonal *Technologies* is the pioneer, patent holder and world's leading provider of sub-harmonic vibrational stress relief and weld conditioning equipment for metal. Bonal *Technologies* offers electronically controlled vibrational Meta-Lax® stress relieving equipment to treat work pieces ranging in weight from ounces to several million pounds. Besides manufacturing Meta-Lax stress relief and weld conditioning systems, Bonal *Technologies* also provides stress relief service to customers in the automotive, aerospace, shipbuilding, machine tool, mold making and die casting industries.

B. Date and Domicile

Bonal *International* is a corporation, duly organized and existing under the laws of the State of Delaware as of August 17, 1990. The Company's wholly owned subsidiary and operations arm, Bonal *Technologies*, Inc., is incorporated in the State of Michigan.

C. Primary and Secondary SIC Codes

Bonal *International* has no operations. As such it has no SIC code. However, its subsidiary, Bonal *Technologies*, is the operations arms of the Company and has SIC codes. The primary and secondary SIC codes for the products of Bonal *Technologies* are 3549 and 3829, respectively.

D. Fiscal Year End Date

March 31 is the fiscal year end date of the Bonal *International* and Bonal *Technologies*.

E. Description of Technology – Meta-Lax®

Introduction / Opportunity. When metal is manufactured into parts or used in service, it is often subjected to a sharp temperature drop. That temperature drop causes thermal residual stress which potentially can lead to distortion or premature fatigue. Stress relieving helps prevent these problems. The traditional method of stress relieving has been to heat metal work pieces to a high temperature, then slow cool. Heat treat stress relief, although effective, is expensive, takes a lot of time, consumes a large amount of energy, and is plagued with numerous negative side effects including treatment distortion, changing of mechanical properties, and size and weight limitations. This list of problems presents an opportunity for a high-tech alternative stress relief process.

Bonal Alternative. Bonal *Technologies* developed and patented a high-tech sub-harmonic vibrational stress relieving process for metal parts called "Meta-Lax®." Stress relief, using Meta-Lax, is accomplished by using a precise, non-destructive, low frequency (sub-harmonic) vibration energy applied to the work piece. The equipment has the ability to provide verification and certification that stress removal has occurred, a feature not provided by any other known method of stress relief in use today. In comparison to heat treat stress relief, Meta-Lax is as effective and consistent, yet can be applied at a fraction of the time, energy and monetary cost, and does not generate any of the negative side effects.

Description of Products

Bonal *Technologies* has three products lines utilizing Meta-Lax technology – Meta-Lax, Pulse Puddle Arc Welding, and Black Magic®. Each system consists of an electric motor driven force inducer, a transducer, and an electronic control console.

Meta-Lax® Equipment (Exhibit B). Meta-Lax equipment is Bonal *Technologies'* main product line. The Meta-Lax equipment can be used to stress relieve metal work pieces in place of heat treat stress relief and/or can be used during welding to gain many desirable benefits.

Series 2000. The Series 2000 is a portable Meta-Lax system designed for basic stress relief and weld conditioning applications. Model 2000 features a front flat-panel touch-screen display for ease of operation. Manual stress relief certification can be produced with this system. The Series 2000 is ideal for the small machine and fab shops.

Series 2400. The Series 2400 is an upgrade to the Series 2000 and features capacity to save data from up to 100,000 treated work pieces onto a flash drive for later retrieval and printout of graphic stress relief certification. The Series 2400 system is ideal for machine and fab shops where stress relief or weld conditioning is specified by another organization, or for companies that are ISO 9000 compliant.

Pulse Puddle Arc Welding (PPAW®) Equipment (Exhibit C)**.** Pulse Puddle Arc Welding utilizes the same patented Meta-Lax process yet applies that process exclusively during welding. PPAW will relieve the thermal stress as thermal stress is being induced during weld solidification. This procedure produces several desirable benefits for the weld metal and heat affected zone, with the two most sought after benefits being preventing weld distortion and preventing weld cracking.

Series 5500. Pulse Puddle Arc Welding (PPAW) equipment is designed to be permanently mounted onto a weld table or can be transported to field locations. Series 5500 is ideal wherever welding (metal-added welding processes) is being performed.

Black Magic® Equipment (Exhibit D)**.** The Black Magic equipment utilizes the same successful Meta-Lax stress relief technology. The unit features simple, but effective stress relief for smaller work pieces. The system is packaged in a compact self-contained vibrating platform which can be placed on a bench or cart. Each Black Magic system is pre-calibrated to treat five weight ranges and requires no operator training.

Series 7000. There are three sizes of Black Magic systems; 50-lbs., 150-lbs., and 300-lbs. maximums. Black Magic equipment is ideal for machine shops, die casters, and engine builders that work on metal parts weighing 300 pounds or less.

7. Description of Facilities

A. Building.

Bonal *Technologies* currently leases approximately 12,500 square feet of office and light industrial space in Royal Oak, Michigan. The lease expires September 30, 2015. The annual rent under the lease for fiscal year 2015 was $67,500 and expected will be $11,250 in fiscal year 2016 unless extended. The Company also uses the facility for office space.

B. Machinery

Bonal *Technologies* maintains assets for assembly of their products, including electronic workstations, soldering equipment and hand tools. They also have shelving and pallet racks for inventory organization, some small machinery (lathe, mill and drill press) for modification and prototyping, testing and calibration equipment, and a commercial delivery van and a fork truck. A cube style partition system and other office furniture, file cabinets and supporting equipment for the sales and administrative areas, along with an intranet server with desktop workstations for all sales, marketing, customer service and administration departments. All assets are maintained in good condition and Bonal *Technologies* currently owns all of its assets.

8. Officers, Directors, and Control Persons

A. Officers and Directors

Name	Position
Thomas E. Hebel	Chairman, President, CEO
Paul Y. Hebel	Director, Vice President
Harold Y. Hebel	Director, Treasurer, CFO
John A. Hebel	Director, Secretary
George W. Harrison	Director
Betty Jean Hebel	Director

B. Legal/Disciplinary History

In the last 5 years, none of the officers or directors of the Company have been the subject of: (i) a conviction in a criminal proceeding or named as a defendant in a pending criminal proceeding; (ii) the entry of an order, judgment or decree, not subsequently reversed, suspended or vacated, by a court of competent jurisdiction that permanently or temporarily enjoined, barred, suspended or otherwise limited such person's involvement in any type of business, securities, commodities or banking activities; (iii) a finding or judgment by a court of competent jurisdiction (in a civil action), the SEC, the Commodity Futures Trading Commission, or a state securities regulator of a violation of federal or state securities or commodities law, which finding or judgment has not been reversed, suspended or vacated; or (iv) the entry of an order by a self-regulatory organization that permanently or temporarily barred, suspended or otherwise limited such person's involvement in any type of business or securities activities.

C. Beneficial Owners

Below is listed all known control/beneficial shareholders owning or controlling more than 5% of the Company's securities.

Name	Number of Shares Owned	Percentage
Marilyn S. Hebel via Marilyn S. Hebel Trust & A. George Hebel, III Trust 1300 N. Campbell Rd. Royal Oak, MI 48067	332,644	19.0
Thomas E. Hebel 1300 N. Campbell Rd. Royal Oak, MI 48067	226,356	13.0
Paul Y. Hebel 1300 N. Campbell Rd. Royal Oak, MI 48067	226,356	13.0
Betty Jean Hebel 1300 N. Campbell Rd. Royal Oak, MI 48067	125,620	7.2

Above listed contacts are accessible through the office of the secretary of Bonal International, Inc.

D. Disclosure of Certain Relationships.

Various members of the board of directors are related. Thomas, Paul, and Betty Jean Hebel are siblings. Harold Hebel is Paul's son. John Hebel is the nephew of Thomas, Paul, and Betty Jean and son of the former President and Chairman, the late A. George Hebel, III. There were no arrangements or understandings pursuant to which any of them were elected as officers or directors.

9. Third Party Professional Providers

Legal Counsel – Securities Matters:

Butzel Long Attorneys
150 W. Jefferson Ave., Suite 100
Detroit, MI 48226
Attn: David Braun, Esq.
Telephone: (313) 225-7000
E-mail: Braun@Butzel.com

Legal Counsel – General Matters:

Valentine Lawyers, P.C.
5767 W. Maple Road, Suite 400
West Bloomfield, MI 48322
Attn: Victoria Valentine, Esq.
Telephone: (248) 851-3010
E-mail: VAV@Valetine-Lawyers.com

Legal Counsel – Intellectual Property Matters

Reising, Ethington, Barnes, Kisselle, P.C.
P.O. Box 4390
Troy, Michigan 48099-4390
Attn: Steven B. Walmsely, Esq.
Telephone: (248) 689-3500
Email: Walmsely@Reising.com

Auditor. The Company contracts with Godrey, Hammel, Danneels & Company P.C. ("GHD") accounting firm to perform an annual audit of the Company's financial statements in accordance with auditing standards generally accepted accounting principles (US GAAP). GHD is licensed in the State of Michigan and registered with the PCAOB.

Godrey, Hammel, Danneels & Company P.C.
21420 Greater Mack Ave.
St. Claire Shores, MI 48080
Attn: Clifford Holmyard, CPA, Partner
Telephone: (586) 772-8100
E-mail: Clifford.Holmyard@GHDcpa.com

Public Relations:

Angelfoot Enterprises, LLC
c/o 1300 N. Campbell Rd. Suite A
Royal Oak, MI 48067
Attn: Daniel Hebel
Telephone: (248) 677-1326
E-mail: Dan@AngelfootEnterprises.com

The Company does not maintain an active, ongoing relationship with any investor relations consultant.

10. Company's Certifications

I, Thomas E. Hebel, certify that:

1. I have reviewed this disclosure statement of Bonal International, Inc.;
2. Based on my knowledge, this disclosure statement does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this disclosure statement; and
3. Based on my knowledge, the financial statement, and other financial information included or incorporated by reference in this disclosure statement, fairly present in all material respects the financial condition, results of operations and cash flows of the issuer as of, and for, the periods presented in this disclosure statement.

/S/, Thomas E. Hebel August 7, 2015

Thomas E. Hebel, CEO Date

I, Harold Y. Hebel, certify that:

1. I have reviewed this disclosure statement of Bonal International, Inc.;
2. Based on my knowledge, this disclosure statement does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this disclosure statement; and
3. Based on my knowledge, the financial statement, and other financial information included or incorporated by reference in this disclosure statement, fairly present in all material respects the financial condition, results of operations and cash flows of the issuer as of, and for, the periods presented in this disclosure statement.

/S/, Harold Y. Hebel August 7, 2015

Harold Y. Hebel, CFO Date

Exhibit A



2016

Fiscal Year
1st Quarter Ending
June 30, 2015

Bonal International, Inc. 1300 North Campbell Road • Royal Oak, Michigan, 48067

***1-800-Metal-29** • Tel: (248) 582-0900 • Fax: (248) 582-0901 • www.bonal.com*

*OTC • **"BONL"** • A Public Company*

Bonal International, Inc. and Subsidiary

Consolidated Balance Sheet

	June 30, 2015	March 31, 2015
Assets	(Unaudited)	
Current Assets		
Cash and cash equivalents	$ 1,066,370	$ 1,030,789
Accounts receivable-trade, net	222,973	321,750
Inventories, net	458,706	445,957
Prepaid expenses and other current assets:		
Prepaid expenses	21,733	34,431
Refundable taxes	24,000	24,000
Deferred tax asset (Note 3)	32,400	32,400
Other current assets	23,480	22,611
Total current assets	1,849,662	1,911,938
Property and Equipment - Net (Note 2)	57,600	32,886
Total assets	**$ 1,907,262**	**$ 1,944,824**
Liabilities and Stockholders' Equity		
Current Liabilities		
Accounts payable	$ 47,550	$ 78,489
Accrued and other current liabilities:		
Accrued compensation	77,333	152,033
Customer deposits and advances	22,000	18,800
Accrued income tax	27,500	90,500
Other accrued liabilities	47,184	65,522
Total current liabilites	221,567	405,344
Other Long-Term Liabilities		
Deferred tax liablity > 1 Year	10,200	10,200
Stockholders' Equity (Note 6)	1,675,495	1,529,280
Total liabilities and stockholders' equity	**$ 1,907,262**	**$ 1,944,824**

The accompanying notes are an integral part of these consolidated financial statements.

Bonal International, Inc. and Subsidiary

Consolidated Statement of Operations

(Unaudited)

	First Quarter Ended June 30,	
	2015	**2014**
Net Sales	$ 698,379	$ 618,144
Cost of Sales	147,643	138,758
Gross Profit	550,736	479,386
General and Administrative Expenses	344,720	323,432
Operating Income	206,016	155,954
Nonoperating Income (Expense)		
Interest income	340	333
Other income (expense)	(141)	667
Total nonoperating income	199	1,000
Income - Before income taxes	206,215	156,954
Income Tax Expense	60,000	46,900
Net Income	**$ 146,215**	**$ 110,054**
Per-Share Data - Net income	$ 0.08	$ 0.06
Weighted Average Number of Shares Used in per Share Computation	1,747,922	1,747,922

The accompanying notes are an integral part of these consolidated financial statements.

Bonal International, Inc. and Subsidiary

Consolidated Statement of Stockholders' Equity

(Unaudited)

	Class A Common Stock	Class B Common Stock	Additional Paid-in Capital	Retained Earnings	Total
Balance - April 1, 2012	**8,740**	**-**	**688,212**	**997,414**	1,694,366
Net Income	-	-	-	220,182	220,182
Dividends ($0.30 per share)	-	-	-	(524,377)	(524,377)
Balance - March 31, 2013	**8,740**	**-**	**688,212**	**693,219**	**1,390,171**
Net Income	-	-	-	132,927	132,927
Dividends ($0.10 per share)	-	-	-	(174,792)	(174,792)
Balance - March 31, 2014	**8,740**	**-**	**688,212**	**651,354**	**1,348,306**
Net Income	-	-	-	443,162	443,162
Dividends ($0.15 per share)	-	-	-	(262,188)	(262,188)
Balance - March 31, 2015	**8,740**	**-**	**688,212**	**832,328**	**1,529,280**
Net Income (Year to Date June 30, 2015)	-	-	-	146,215	146,215
Balance - June 30, 2015	$ **8,740**	$ **-**	$ **688,212**	$ **978,543**	$ **1,675,495**

The accompanying notes are an integral part of these consolidated financial statements.

Bonal International, Inc. and Subsidiary

Consolidated Statement of Cash Flows
(Unaudited)

	First Quarter Ended June 30,	
Cash Flows from Operating Activities	**2015**	**2014**
Net income	$ 146,215	$ 110,054
Adjustments to reconcile net income to net cash from operating activities:		
Depreciation and amortization	3,741	2,734
Deferred compensation payment	-	-
Net change in:		
Accounts receivable	98,777	26,420
Inventories	(12,749)	(8,095)
Prepaid expenses and other	11,829	33,021
Accounts payable	(30,939)	5,539
Accrued liabilities and other	(152,838)	(18,322)
Net cash used in operating actvities	64,036	151,351
Cash Flows from Investing Activities		
Purchase of property and equipment	(28,455)	(1,241)
Net cash used in investing activities	(28,455)	(1,241)
Cash Flows from Financing Activities		
Dividends paid	-	(87,463)
Net Decrease in Cash and Cash Equivalents	35,581	62,647
Cash and Cash Equivalents - Beginning of year	1,030,789	1,017,253
Cash and Cash Equivalents - End of period	**$ 1,066,370**	**$ 1,079,900**

The accompanying notes are an integral part of these consolidated financial statements.

Note 1 - Nature of Business and Summary of Significant Financial Accounting Policies

Principles of Consolidation – The accompanying consolidated financial statements include the accounts of Bonal International, Inc. and its wholly owned subsidiary, Bonal Technologies, Inc. (collectively, the "Company"). All material intercompany accounts and transactions have been eliminated in the accompanying consolidated financial statements.

Nature of Business – Bonal Technologies, Inc. performs design, development, manufacturing, and marketing of metal stress-relieving equipment internationally.

Basis of Accounting – The Company maintains its books on the accrual basis of accounting in accordance with accounting principles generally accepted in the United States of America.

Concentrations of Credit Risk – The Company primarily deposits cash with a national bank and at times throughout the year may maintain balances that exceed federally insured limits of $250,000, per depositor per insured bank. The total uninsured balance at June 30, 2015 is approximately $815,000. The Company has not experienced any losses in such accounts, and management believes the Company is not exposed to any unusual credit risk on cash and cash equivalents.

Use of Estimates – The preparation of consolidated financial statements in conformity with accounting principles generally accepted in the United States of America requires management to make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities at the date of the consolidated financial statements and the reported amounts of revenue and expenses during the reporting year. Actual results could differ from those estimates.

Cash and Cash Equivalents – The Company considers all highly liquid investments with an original maturity of three months or less to be cash equivalents.

Trade and Accounts Receivable – The Company values its accounts receivable at invoice amounts. The carrying amount of accounts receivable is reduced by a valuation allowance that reflects management's best estimate of amounts that will not be collected. Management assesses the collectability of the accounts receivable balance and estimates the portion, if any, of the balance that will not be collected. Uncollectible amounts are written off as a charge against the valuation allowance in the period that such determination is made. The allowance for doubtful accounts as of June 30, 2015 and 2014 was $487.

Inventories – Inventories consist primarily of work in progress and are stated at the lower of cost, determined on the first-in, first-out (FIFO) method, or market. A valuation allowance is provided for obsolete and slow moving inventory to write down costs to net realizable value (market). The Company has recorded an obsolescence reserve of $65,000 at both June 30, 2015 and 2014.

Property and Equipment – Property and equipment are recorded at cost. Depreciation and amortization are computed over the estimated useful lives of the related assets which range from 3-10 years, using accelerated methods for financial statement purposes. Major improvements and renewals are capitalized while ordinary maintenance and repairs are expensed. The cost and related

accumulated depreciation of assets sold or otherwise disposed of during the year are removed from the accounts. Any gain or loss is reflected in the year of the disposal.

Management reviews these assets for impairment whenever events or changes in circumstances indicate that their carrying value may not be recoverable. The Company noted no impairment as of March 31, 2015, 2014 and 2013.

Revenue Recognition – The Company recognizes revenue when persuasive evidence of an arrangement exists, delivery has occurred or services have been rendered, the price is fixed or determinable, and collectability of the selling price is reasonably assured.

Income Taxes – A current tax liability or asset is recognized for the estimated taxes payable or refundable on tax returns for the year. Deferred tax liabilities or assets are recognized for the estimated future tax effects of temporary differences between financial reporting and tax accounting. Valuation allowances are established when necessary to reduce deferred tax assets to the amount expected to be realized.

Advertising – Advertising costs are expensed as incurred.

Earnings per Common Share – Earnings per common share are based on the number of common shares outstanding at the end of the year.

Reclassification – Certain items in the prior years consolidated financial statements have been reclassified to conform to the presentation in the current year consolidated financial statements.

Note 2 – Property and Equipment

Major classes of property and equipment are as follows:

		(Audited)
	2015	**March 31, 2015**
Machinery and equipment	$ 58,427	$ 58,427
Displays	28,634	28,634
Transportation equipment	54,130	25,675
Office furniture and equipment	265,272	265,270
Leasehold improvements	5,367	5,367
Total cost	**411,830**	**383,373**
Accumulated depreciation	(354,230)	(350,487)
Net property and equipment	**$ 57,600**	**$ 32,886**

Depreciation expense was $3,742 and $2,734 for the three months ended June 30, 2015, and 2014 respectively.

Note 3 – Income Taxes

The provision for income taxes consists of the following:

	2015	2014
Current expense	$ 60,000	$ 46,900
Net income tax expense	$ 60,000	$ 46,900

Deferred tax assets result primarily from differences in the period of deductibility of certain expenses. The deferred tax asset totaled $32,400 and $41,700 as of June 30, 2015 and 2014, respectively.

Note 4 – Lease Commitments

The Company leases office and manufacturing space under an operating lease agreement requiring monthly lease payments of $5,623 through September 30, 2015. In addition the Company is responsible for certain occupancy expenses including utilities and insurance. Rent expense for all leased property totaled $16,869 for each of the periods ended June 30, 2015 and 2014.

Note 5 – Deferred Compensation

The Company had an employment and deferred compensation agreement with the Company's former president. The deferred compensation was fully expensed as of the fiscal year ended March 31, 2010. Cash payments under this agreement totaled $30,000 for each of the three years ended March 31, 2015, 2014 and 2013. Cash payments have totaled $150,000 through March 31, 2015. As of March 31, 2015, the financial terms of this agreement have been completely satisfied.

Note 6 – Stockholders' Equity

The Company's stock at June 30, 2015 and March 31, 2015 consists of the following:

- Class A common, voting stock, 5,000,000 authorized shares, with $.005 par value. A total of 1,747,922 shares were issued and outstanding at June 30, 2015 and March 31, 2015.

- Class B common, nonvoting stock, 5,000,000 authorized shares, with $.01 par value. There were no shares issued or outstanding at June 30, 2015 and March 31, 2015.

- Preferred stock, 200,000 authorized shares, with $.01 par value. There were no shares issued and outstanding at June 30, 2015 and March 31, 2015.

Note 7 – Employee Benefit Plan

The Company sponsors a 401(k) plan that provides retirement benefits for its employees according to the provisions of the plan document. The Company made no contributions to the plan in the first quarter ending June 30, 2015 or June 30, 2014.

BONAL TECHNOLOGIES
SUBSIDIARY OF BONAL INTERNATIONAL, INC.

U.S. Patent No. 4,968,359 and others apply.

Exhibit B

META-LAX®

Console Selection Guide

Stress Relief and Weld Conditioning Systems



2400 Series

- **Graphic Certification with Touch Screen Controls**
- Semi-Auto Stress Relief and Weld Conditioning
- 7” High definition color touch screen control panel
- Saves data on a flash drive for graphic printout
- Three languages; English, French, and Spanish
- Model: 2401 for 110 volt - (black cover)
- Model: 2420 for 220 volt - (maroon cover)

2000 Series

- **Manual Certification System:**
- Lowest Cost Meta-Lax System
- Manual Stress Relief & Weld Conditioning
- 5” color touch screen control panel
- Three languages; English, French, and Spanish
- Model: 2001 for 110 volt - (black cover)
- Model: 2020 for 220 volt - (maroon cover)



BONAL TECHNOLOGIES
SUBSIDIARY OF BONAL INTERNATIONAL, INC.

1300 North Campbell Road, Royal Oak, MI 48067 USA
Voice: 248 582-0900 • Fax: 248 582-0901
® Meta-Lax is a registered trademark of Bonal Technologies, Inc.

META-LAX
Stress Relief & Weld Conditioning

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Meta-Lax Stress Relief Equipment
Force Inducer Selection Guide



1F Force Inducer

Weight Range:	**60 - 500 lbs. (27 - 225)**
Energy Level:	190 lbs. (86) @ 100 Hz
Adjustment Time:	N/A
Size:	H: 5” x W: 9” D: 8” (13 x 23 x 20)
Weight:	24 lbs. (11)
Motor:	1/2HP



1FD Force Inducer

Weight Range:	**Setting #1 120 - 3,000 lbs. (54 - 1,350)** **Setting #2 500 - 6,000 lbs. (225 - 2,700)** **Setting #3 1,000 - 10,000 lbs. (450 - 4,500)**
Energy Level:	400 lbs. (180) @ 100 Hz
Adjustment Time:	12 minutes
Size:	H: 7” x W: 10” D: 10 1/2” (18 x 25 x 27)
Weight:	41 lbs. (19)
Motor:	1/2HP



V8(i) Force Inducer

Weight Range:	**100 - 20,000 lbs. (45 - 9,000)**
Energy Level:	650 lbs. (295) @ 100 Hz
Adjustment Time:	15 seconds
Size:	H: 7 1/2” x W: 10” D: 11” (19 x 25 x 28)
Weight:	36 lbs. (16)
Motor:	5/8HP



2A(i) Force Inducer

Weight Range:	**150 - 40,000 lbs. (70 - 18,000)**
Energy Level:	770 lbs. (350) @ 100 Hz
Adjustment Time:	15 seconds
Size:	H: 7” x W: 10” D: 12” (18 x 25 x 31)
Weight:	47 lbs. (21)
Motor:	1HP



3A(i) Force Inducer

Weight Range:	**5,000 - over lbs. (2,250 - over)**
Energy Level:	1,465 lbs. (655) @ 100 Hz
Adjustment Time:	15 seconds
Size:	H: 8” x W: 11” D: 13” (20 x 28 x 33)
Weight:	63 lbs. (29)
Motor:	1HP

( )= cm/kg

Models V8i, 2Ai & 3Ai, for 110 volt systems.

BONAL TECHNOLOGIES, INC.
SUBSIDIARY OF BONAL INTERNATIONAL, INC.

1300 North Campbell Road, Royal Oak, MI 48067 USA
Voice: 248 582-0900 • Fax: 248 582-0901
® Meta-Lax is a registered trademark of Bonal Technologies, Inc.

META-LAX
Stress Relief & Weld Conditioning

© Copyright 2010 Form 20075

Pulse Puddle Arc Welding (PPAW)®

the equipment

Welders Do It Better With Pulse Puddle Arc Welding

the box 5000/5020

All front panel controls, connectors, and breakers for ease of use and accessibility. Top mount handle for easy transportation around the weld shop or can be used with a wall mounting bracket.

The box with its lighted power switch and quick connect input and output sockets is very user friendly to operate. The wand can be mounted on the box or set next to the welder on the table.



the box 5000-00 includes:

the box and the AC power cord 6'
the wand and the wand cable 10'
the sensor and the sensor cable 10'
the book of instructions

the box kit 5020-00 includes:

same as the 5000-00 except is 220 volt

Power: 110 or 220 volts; 50/60 Hz; 1.1 KVA
Size: 11" x 11" x 8 1/2" **(28 x 28 x 22) Weight:** 26 lbs. **(12)**

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the wand

The unique wand contains the pulsator's all in one "speed and level" meter, along with the pulsator speed adjustment and the sensors level adjustment controls.



Size: 9" x 5 1/4" x 1 1/2" **(23 x 13 x 4)**
Weight: 1 lb. **(.45)**

the sensor

The patented sensor is mounted to the workpiece and picks up the pulse strength from the part and sends it back to the box and the wand enabling the operator to zero in on the proper pulse rate for welding.



Size: 1 1/2" hex x 4 1/2" **(4 x 11.5)**

Weight: 1 lb. **(.45)**

(cm, kg)

Bonal Technologies, Inc. (BTI) 1300 North Campbell, Royal Oak, MI 48067 USA Tel: 248 582-0900 Fax: 248 582-0901 www.pulsepuddle.com
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Pulse Puddle Arc Welding (PPAW)

the pulsators

Welders Do It Better With Pulse Puddle Arc Welding



the P1 pulsator
The P1 is designed for the light work piece weight range. It has one fixed energy level.
Working Capacity: 60-500 lbs. (27 - 225)
Size: 4” x 5” x 8” (10 x 13 x 20)
Weight: 13 lbs (6) **Motor:** 1/2 HP



the P2 pulsator
The P2 design is perfect for the many weld tables within the fab shop. Great for permanent mounting under the weld table.
Working Capacity:
Setting #1 120 - 3,000 lbs. (54 - 1,350)
Setting #2 500 - 6,000 lbs. (225 - 2,700)
Setting #3 1,000 - 10,000 lbs. (450 - 4,500)
Size: 6” x 5 1/2” x 10 1/2” (15 x 14 x 27)
Weight: 25 lbs (11) **Motor:** 1/2 HP



the P3 pulsator
The P3 design is the same as the P2 except for a heavier workload. Works well attached directly to large and rigid work pieces.
Working Capacity:
Setting #1 2,000 - 10,000 lbs. (900 - 4,500)
Setting #2 3,000 - 20,000 lbs. (1,350 - 9,000)
Setting #3 5,000 - 40,000 lbs. (2,250 - 18,000)
Size: 6 1/2” x 5 1/2” x 11” (16.5 x 14 x 28)
Weight: 29 lbs (13) **Motor:** 1/2 HP



the P4 & P5 pulsator (P5 not shown)
The P4 & P5 offers the ultimate in flexible adjustment for the work piece ranges. They both offer a quick change adjustment of their energy levels.The mounting plate is standard.
P4 Working Capacity: 100- 20,000 lbs. (45 - 9,000)
Size: 7 1/2" x 10” x 11” (19 x 25 x 28)
Weight: 36 lbs. (16) Motor: 5/8 HP

P5 Working Capacity: 150 - 40,000 lbs (70 - 18,000)
Size: 7” x 10” x 12” (18 x 25 x 31)
Weight: 47 lbs (21) **Motor:** 1 HP

(cm, kg)

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Exhibit D

The Ultimate Distortion Controller



For Small Metal Parts

Black Magic Facts:

- **Reduce distortion up to 85%**
- **Reduce grind time up to 75%**
- **Reduce machine time up to 50%**
- **Reduce scrap up to 100%**
- **Scientifically proven & Field verified**
- **IMPROVE PROFITS**

When to Use:

Black Magic - The Ultimate Distortion Controller should be used immediately before every manufacturing step where distortion is anticipated. These manufacturing steps include machining, grinding, EDM, hardening, heat treating, sawing, etc.

It also can be used on finished parts to reduce delayed distortion and distortion in service.

How it Works:

Black Magic - The Ultimate Distortion Controller induces a mild energy for the load weight of the parts being treated. This energy level is maintained for 25 to 65 minutes based on the metal's strength. The result is less distortion in subsequent processing. Which means less machining time, which means more throughput, which means more productivity, which means more profit.

Black Magic - The Ultimate Distortion Controller uses Bonal's patented process. This technology has been used since 1970 on high quality components such as deep space probes, medical implants, engine parts, and rifle barrels, to name a few.

Now you too can benefit from Black Magic - CALL TODAY

Black Magic® For Distortion Control

BONAL TECHNOLOGIES INC

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Black Magic - The Ultimate Distortion Controller

Selection Guide



Model 7123-00

Selecting the proper **Black Magic** system for you is easy. Select from the following choices according to your needs.

- Size/Weight capacity
- 110 or 220 volt power
- SAE or Metric mounting holes

12" x 18" Platform 50 lbs. Capacity Common Specs

Load Capacity: 1 - 50 lbs (1-23)
Size: 7.5" (19) x 12" (31) x 18" (46)
Mounting surface: 12" (31) x 18" (46)
Mounting holes: 24
Shipping weight: 90 lbs (40)

Model 7123-00
Hole size: SAE 1/2-13
Voltage: 115

Model 7223-00
Hole size: SAE 1/2-13
Voltage: 220

Model 7123-01
Hole size: Metric 12-1.75
Voltage: 115

Model 7223-01
Hole size: Metric 12-1.75
Voltage: 220

15" x 30" Platform 150 lbs. Capacity Common Specs

Load Capacity: 30 - 150 lbs (14-68)
Size: 7.5" (19) x 15" (38) x 30" (76)
Mounting surface: 15" (38) x 30" (76)
Mounting holes: 50
Shipping weight: 140 lbs (64)

Model 7125-00
Hole size: SAE 1/2-13
Voltage: 115

Model 7225-00
Hole size: SAE 1/2-13
Voltage: 220

Model 7125-01
Hole size: Metric 12-1.75
Voltage: 115

Model 7225-01
Hole size: Metric 12-1.75
Voltage: 220

18" x 36" Platform 300 lbs. Capacity Common Specs

Load Capacity: 60 - 300 lbs (28-136)
Size: 7.5" (19) x 18" (46) x 36" (92)
Mounting surface: 18" (46) x 36" (92)
Mounting holes: 72
Shipping weight: 185 lbs (84)

Model 7136-00
Hole size: SAE 1/2-13
Voltage: 115

Model 7236-00
Hole size: SAE 1/2-13
Voltage: 220

Model 7136-01
Hole size: Metric 12-1.75
Voltage: 115

Model 7236-01
Hole size: Metric 12-1.75
Voltage: 220

( ) = cm/kg

Black Magic® For Distortion Control

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